

Technical data sheet Color Stucco Riempitivo Ver. 5.1 October 2023

# **COLOR STUCCO RIEMPITIVO**

# Acrylic-based coating/filler

#### **DESCRIPTION**

Fills small scratches and imperfections. Suitable for bodywork or metal surfaces. If necessary, before repaint, wipe with very fine abrasive paper.

# **TECHNICAL DATA**

Appearance	Liquid (spray)
Colour	White
Specific gravity [g/cm³] (NPT Method 06) (23°C and 50% RH)	0.75 - 0.80
Flash point (propel.) [°C]	<0
Viscosity [sec] (20°C; Ford 4)	11.5
Loading pressure [bar]	4.0
Gloss	15
Thickness 2 coats [Micron]	12
Thickness 4 coats [Micron]	35 - 40
Dust free time [min.] (NPT Method 17) (23°C and 50% HR)	10
Skin time [min.] (NPT Method 17) (23°C and 50% HR)	20
Complete drying (1) [h]	24
Application temperature [°C]	5 ÷ 30
Temperature resistance [°C]	100-120
Medium Yield (2) [m2/400 ml]	1.5 - 2

<sup>(1)</sup> Depending on thickness, surface type and environmental conditions



(2) Depending on thickness

#### **APPLICATION**

To obtain maximum performance in terms of adhesion, the surfaces involved must be clean (in absence of dust, grease or grease), do not wet. If necessary, remove the old paint with fine sanding. Shake well before use (at least 2 minutes). Spray at a distance of about 25 cm, with light and crossed coats; if necessary, for greater coverage, repeat after an interval of 5 minutes. The drying time depends on the ambient temperature, humidity and applied thickness. After use, turn the cylinder upside down and press the valve for approx. 3 seconds to remove nail polish residue.

## **CLEANING OF EQUIPMENT AND PERSONAL PROTECTION**

Pressurised container. Protect from sunlight and do not expose to temperatures above 50°C. Do not pierce or burn after use. Do not spray on a flame or glowing body. Clean tools used with solvents. <u>Avoid contact with the skin</u>, possibly using latex, rubber or polyethylene. In case of contact with skin, <u>wash immediately with soap and water.</u>

#### **PACKAGING**

400 ml cylinder

6 pieces per box

# STORAGE AND SHELF LIFE

Can be stored for 18 months from the date of production, in unopened containers and in a dry and cool environment. Storage temperature between 5°C and 30°C. Keep away from sources of humidity, heat and from direct contact with sunlight.

## **GENERAL INFORMATION**

The information contained in this data sheet represents the best of our knowledge. However, this document cannot be regarded as a guarantee that the product will be used and applied in accordance with the instructions provided. Successful application is beyond our control and depends on many factors. We accept no responsibility for the misuse of the product, the recommendations in this document should be considered general guidelines. If any doubts remain, please carry out preliminary tests. NPT Srl, reserves the right to modify and update the data sheet without prior notice. Customers are kindly requested to check that they have the latest version.

ALWAYS CONSULT THE SAFETY DATA SHEET BEFORE USING THE PRODUCT